

FACULTY OF ENGINEERING DEPARTMENT OF AGROPROCESSING ENGINEERING

DESIGN AND CONSTRUCTION OF A MANUALLY OPERATED TOMATO SORTING MACHINE

BY

DATE

TWINAMATSIKO KENETH BU/UG/2010/158 Email: <u>tkenethie@gmail.com</u> Tel: 0701657474 /0771657474

SUPERVISORS

MAIN SUPERVISOR: Ms. KABASA MARY SALLY

CO. SUPERVISOR: Mr. ANDAMA OTUBO JUDE

A research project report presented in partial fulfillment of the requirements for the ward of the degree of Bachelor of Science in Agro-Processing Engineering in the Faculty of Engineering Busitema University

MAY, 2014

ABSTRACT

Tomato is a major crop of world commerce and supplies the essential nutrients in human diets. Tomatoes are widely grown and used by very many people in Uganda and other Nations. The increasing consumer population has created market for both raw tomatoes and their products, thus encouraging higher production and mechanization.

One of the challenges faced by the tomato growing farmers and processers is sorting of tomatoes. Most of them employ human labour to do the work; this becomes expensive by consuming a lot of money that would be part of their profits besides the inaccuracy of the method. Others who attempt to purchase existing tomato sorters find them expensive and not compatible to their scale of production.

As a result this has caused a need for the design and construction of a simple tomato grader which will be easy to operate, cost friendly to both medium and large scale tomato farmers and producers, does not require electric power and has high accuracy. The designed machine will solve the problems of inaccuracy and high costs of human beings in doing the work. It is easy to operate by all users, easy to maintain and repair, not gender sensitive and operates at the lowest costs possible. It has been made of different component parts such as the power unit, the sorting unit, the frame and feed unit.

The machine has been constructed from simple materials possible and available. It helps in the sorting of tomatoes according to their sizes of large, medium and small.

To achieve the required design, forces acting on the different machine component parts were analysed using the appropriate formulae for both load and no load conditions, material properties were considered, a favorable design made and proper materials selected for construction. The dimensions of the parts were also determined basing on the size and capacity of the machine required besides standard principles. After all the processes to design, the machine components were constructed from selected materials, assembled and tested for performance.

s- |

Page i

ACKNOWLEDGEMENT

I am so grateful for God the Almighty for the knowledge, health, grace, mercy, and protection he has offered to me through my academic life and working on this project.

I am indebted to my dear family members, classmates and friends to whom I appreciate for their guidance and support.

I wish to acknowledge the valuable assistance offered to me at various stages in the preparation of this project and the report as well by my supervisors **Ms. Kabasa Mary Sally** and **Mr. Andama Otubo Jude** whose directions and guidance enabled me to successfully complete the project.

I finally extend my gratitude to all my lecturers at the Faculty of Engineering, Department of Agro Processing Engineering, who have equipped me with academic knowledge that has guided me to succeed in my studies for the four academic years plus working on this project.

DEDICATION

I dedicate this project to my beloved parents Mr. Mbarebaki Nathan and Mrs. Tumuhairwe Tophas for their endeavor to support me during my entire academic life.

APPROVAL

This project report has been submitted to the Department of Agro Processing Engineering for examination with approval from the following supervisors:

Ms. KABASA MARY SALLY

Signature.....

Date.....

Mr. ANDAMA OTUBO JUDE

Signature.....

Date.....

TWINAMATSIKO KENETH

···· Page iv

FINAL YEAR PROJECT REPORT 2014

۰,

DECLARATION

I TWINAMATSIKO KENETH declare that the work presented in this project is my own and has never been presented to any University or high institution of learning for any academic award.

Signature.....

.

DUSITEMA UNIVERS	Part -
CLASS No.:	IIY LIBRARY
ACCESS	***************************************

LIST OF ACRONYMS

GDP	Gröss Dömestic Product
MÁÁIF	Ministry of agriculture Animal Industries and Fisheries
NARO	National Agriculture Research Organization
СМА	Centre of Management in Agriculture
NAADS	National Agricultural Advisory Services
CAD	Computer Aided Design
FAO	Food and Agricultural Organization

TWINAMATSIKO KENETH

FINAL YEAR PROJECT REPORT 2014

TABLE OF CONTENTS

ABSTRACTi
ACKNOWLEDGEMENT
DEDICATION
APPROVALiv
DECLARATION
LIST OF ACRONYMS
TABLE OF CONTENTS
TABLE OF FIGURES
CHAPTER ONE 1
1.0 INTRODUCTION
1.1 Background 1
1.2 Problem statement
1.3 Objectives
1.3.1 Main objective 3 1.3.2 Specific objectives 3 1.4 Justification 3
1.5 Purpose
1.6 Scope of the project
CHAPTER TWO
2.0 LITERATURE REVIEW
2.1 Tomato overview
2.1.1 History of tomatoes in Uganda 5 2.1.2 Position of tomatoes in Uganda 5 2.1.3 Importance of tomatoes 6 2.2 Commonly grown tomato varieties 6
2.3. Tomato grading methods
2.3.1. Manual grading 7 2.3.2 Tomato grading machines 7 2.3.3 Tomato grader constructed 12 CHAPTER THREE 13
3.0 METHODOLOGY
3.1 Design of a tomato sorting machine

۰.

3.1.1 Machine description 1 3.1.2 The mechanism of grading 1 3.2 Design of different components of a tomato sorting machine 1	3 3 4
3.2.1 Design of trays.13.2.2 Design of frame13.2.3 Design of the power system13.2.4 Design of the suspenders13.2.5 Design of tray supporters23.2.5 The soft material23.3 Construction of the tomato sorter2	4 7 9 0 1
3.3.1 Material Selection 2 3.3.2 Construction procedures 2 3.4 Testing of the prototype 2	1 2 3
3.5 Cost benefit analysis of the tomato grading machine	3
CHAPTER FOUR	4
4.0 RESULTS AND DISCUSSIONS	4
4.1 Introduction	4
4,2 Analysis of the machine performance	5
4.2.1 Machine capacity/output	5 5 6
4:3.1 Costing of the machine	67
5.0 CONCLUSIONS AND RECOMMENDATIONS	g Q
5 Conclusion	Q
5.2 Decommon deficience	0
5.2 Recommendations	o A
KEFEKEINCES	9
Appendix 1: Solid edge drawings for parts of the machine 3 Appendix 2: Photos of the prototype during construction 3 Appendix 3: Photos of the prototype after construction 3 Appendix 4: Photos of the prototype during testing 3 Appendix 5: Factors of Safety (Design Factors) 3 Appendix 6: Project costs 3	0.12345

TABLE OF FIGURES

•

Figure 2. 1: Multipurpose fruit and vegetable grader	8
Figure 2. 2: Cherry tomato grader/Jujube sorting machine	9
Figure 2. 3: Blueberry sorting machine/cherry tomato sorter	10
Figure 2. 4: Fruit Weight Grader	11
Figure 3. 1: The shape of sorting tray	14
Figure 3. 2: The lower collection tray	15
Figure 3. 3: The side view of the frame with attached components	17
Figure 3. 4: The handle for power system	19

÷.

ť,

;

.,

CHAPTER ONE

1.0 INTRODUCTION

1.1 Background

Uganda is an agrarian nation with more than 80 percent of its population engaged in small-farm agriculture as source of income. Agriculture is the most important economic activity accounting for 43% of the Gross Domestic Product (GDP) (MAAIF&MFPED, UNDP, 2007).

Tomato (Solanum lycopersicum) is a major crop of world commerce and supplies the essential nutrients in human diets. According to research conducted by Ohio State University (1999), tomato production is an important part of Uganda's economy, as well as a food source for its people. However, Uganda's rainy season makes tomato plants very susceptible to diseases and pests. For the home gardener in Uganda, growing tomatoes is a challenge best met with planning and careful maintenance.

Tomatoes originated from the Andes, in what is now called Peru, Bolivia, Chile and Ecuador where they grew wild. They were first cultivated by the Aztecs and Incas as early as 700 *AD* (Flavourfresh ltd, 2005). However there are two competing hypotheses of the origin of domestication of tomato, one supporting a Peruvian origin, another Mexican origin (Peralta, *et al.*, 2007). The wild tomato species are native to western South America from Ecuador south to northern Chile and the Galapagos Islands. The progenitor of the cultivated species (*Solanum lycopersicum* and *Lycopersicon esculentum*) currently is widespread throughout warm regions of the world. Tomatoes spread throughout the world following the Spanish colonization of the Americas, ft arrived in Europe in 1523 and later spread by Europeans to other continents (George, *et al.*, 2013)

In Uganda, tomatoes are mainly grown and brought from the lake basin, Kabale, Kasese, Mbale, Kapchorwa, Mubende, Masaka and Wakiso districts (Faustin, 2008). The common varieties in Uganda include; Money maker, Margrobe, Bonny Best, san-marzano, Heinz, MT55, MT56 and Amateur (Faustin, 2008). Tomatoes are marketed mainly in Kampala markets (Nakasero, Owino,

REFERENCES

- Anderson, J. E., (1992) "Domino dumping I: Competitive exporters," *American Economic Review* 82, 65-83.
- Bhandari V.B., (2007), Design of Machine Elements, Second Edition, ISBN 0-07-061141-6,978-0-07-061141-2, Published by McGraw-Hill Companies.
- Bredahl, M., Schmitz, A., Hillman, J. (1987) "Rent seeking in international trade: The great
- Budynas-Nisbett., (2006), Shigley's Mechanical Engineering Design, Eighth Edition, ISBN: 0-390-76487-6, published by McGraw Hill.
- Calvin, L., Barrios, V. (1998) "Marketing winter vegetables from Mexico," Vegetable and Specialties, VGS-274, ERS/USDA, February.

Keneddy Faustin Ssejjamba, (September 2008), Value chain analysis of fresh tomatoes in Uganda and Kenya.

M.F.SPOTTS, T.E.SHOUP, L.E.HORNBERGER., (2004), Design of Machine Elements, Eighth Edition, ISBN: 0-13-048989-1, published by Upper Saddle River.

Malaga, J.E., Williams, G.W., Fuller, S.W. (2001) "US-Mexico fresh vegetable trade: The effects of trade liberalization and economic growth," *Agricultural Economics* 26, 45-55.

Tumuhairwe, J.B, Rwakairara, Silver, M.C, Muwang.J and Natigo .S. 2007. Screening legume green manure for climatic adaptability and farmer acceptance in the semi-arid agro-ecological zone in Uganda.

Reitzes, J. D., (1993) "Antidumping policy," International Economic Review 34, 745-63.

Staiger, R. W., Wolak, F.A. (1994) "Measuring industry-specific protection: Anti-dumping in the United States," Brookings Papers on Economic Activity: Microeconomics 1994, 54-103.

Tomato war." American Journal of Agricultural Economics 69, 1-10.

http://www.alibaba.com/productgs/1084965746/2013_best_price_vegetable_grading_machine/showi mage.html, on 14th October 2013 10.40 PM)

http://www.tomatodirt.com/tomato-varieties.html on 25th October 2013 11.18AM