# DYES FROM MORINDA LUCIDA: THE EFFECTS OF MORDANTING METHODS AND DYEING TIME ON TEXTILE COLORATION

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# APPROVAL

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### DECLARATION

I Sabano Doreen do hereby declare that the information in this report is my own work and contents therein are due to the research and work carried during the development of my project "Effects of mordanting methods and dyeing time of Morinda Lucida on textile coloration". Therefore if a report of the same kind is found anywhere in any of the academic institutions, I will be responsible.

# Student;

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In such a vast understanding of this nature, it is impossible to acknowledge the contribution of all. However, the temptation to acknowledge the following is irresistible. The first is God whose guidance, love and grace made the writing as well as the publication a successful venture.

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May the Good Lord bless and reward you with success.

#### ABSTRACT

The study investigated the effects of different mordanting methods and dyeing time on silk and cotton fabric colorations from the bark of Morinda lucida. The effects are analyzed with respect to color fastness to; light, washing, wet and dry rubbing and color characteristics on CIELab color coordinates. The aqueous extraction method was used to extract the dye. Alum and ferrous sulphate mordants were used for dyeing. The mordanting methods used include: pre-mordanting, simultaneous mordanting and post-mordanting. In the control dyeing without the use of mordants, moderate to good fastness were registered with the following fastness: ratings; for washing (2-3), dry rubbing (4), wet rubbing (3-4) and light (4) for silk fabrics and for washing (2), dry rubbing (3), wet rubbing (3) and light (4) for cotton fabrics. The natural dye is therefore an adjective dye since it is poor without mordants. The use of mordants improved color fastness to light from ratings of (5) to (6) for most mordants with simultaneous method and premordanting methods exhibiting the best results on silk and cotton fabrics respectively. Multiple colors were produced with different mordants therefore the plant leaves possess polygenetic dye. Premordanting method registered the best color strength in terms of color difference value and it exhibited the best color saturation value C. In all cases premordanting method gave the best color characteristics with the most brilliant colors on fabrics and good color fastness with all mordants. However, there was no observable effect of mordanting methods on the yellowness or greenness of color.

# LIST OF FIGURES

Figure 1: Simultaneous with ferrous sulphate	38
Figure 2: Simultaneous with alum	38
Figure 3: Post mordanted with alum	38
Figure 4: Post mordanted with ferrous sulphate	39
Figure 5: Cotton fabrics mordanted with alum	39
Figure 6: Cotton fabrics mordanted with ferrous sulphate	39
Figure 7: Cotton fabrics mordanted with ash water	39

# LIST OF TABLES

Table 1: color fastness without application of mordants	20
Table 2: Color fastness on silk fabrics	21
Table 3. Color fastness on cotton fabries	22
Table 4: CIE color coordinates for unmordanted cotton	24
Table 5: €IE color coordinates for alum mordant	25
Table 6: CIE color coordinates for ferrous sulphate	26
Table 7: wash fastness at different intervals without mordant	28
Table 8: Wash fastness with application of mordants	28

# TABLE OF CONTENTS

APPROVALi
DECLARATIONii
DEDICATIONiii
ACKNOWLEDGEMENTiv
ABSTRACTv
1.0 INTRODUCTION
1.1 Background of the study
1.2 Problem statement3
1.3 Objectives of the study3
1.3.1 Main objective
1.3.2 Specific objectives
1.4 Scope4
1.5 Justification of the study4
2.0 LITERATURE REVIEW5
2.1 Natural dyes5
2.1.1 Advantages and disadvantages of natural dyes
2.1.2 Classification of natural dyes6
2.2 Mordanting methods
2.2.1 Classification of mordants

2.2.2 Types of mordanting methods
2.3 Effects of dyeing conditions
2.3.1 Dyeing time
2.3.2 Dyeing Temperature
2.3.3 Effect of dye concentration on fibre absorption
2.3.4 Effect of electrolyte concentration
2.4 Color fastness properties of natural dyes
2.5 CIE 1976 (L*, a*, b*) color space (CIELAB)
3.0 METHODS AND MATERIALS
3.1 Materials used
3.2 Sampling16
3.3 Extraction of the dye
3.6 Evaluating the effect of dyeing time of the fabric in the dye bath
4.0 RESULTS AND DISCUSSIONS
4.1 Color fastness results on silk and cotton fabrics
4.1.1Color fastness without application of mordants
4.1.2 Color fastness using different mordanting methods
4.2 Evaluation of dyeing time on adsorption of cotton fabrics
4.2.1 Color strength at different intervals
4.2.2 Wash fastness for cotton fabrics at different intervals

4.3 Statistical analysis for color strength VS dyeing time using linear regression	30
5.0 CONCLUSION AND RECOMMENDATIONS	33
5.1 CONCLUSION	33
5.2 RECOMMENDATION	34
REFERENCES	35
APPENDIX A	36
APPENDIX B	38

#### 1.0 INTRODUCTION

## 1.1 Background of the study

Natural dyes are dyes of colorants derived from plants, invertebrates, or minerals. The majority are vegetable dyes from plant sources – roots, berries, bark, leaves, wood and other organic sources such as fungi and lichens. Textile fibre may be dyed before spinning, yarn dyed or piece dyed after weaving. Discovery of synthetic dyes in the mid-19<sup>th</sup> century triggered the end of the large scale market for natural dyes. Synthetic dyes which could be produced in large quantities quickly superseded natural dyes for the commercial textile production enabled by the industrial revolution and unlike natural dyes; they were suitable for synthetic fibres that followed. Artists and crafts movements preferred pure shades and subtle variability of natural dyes which mellow with age but preserve their true colors and helped ensure that the old European techniques for dyeing and printing with the natural dyestuffs were preserved for use by home and craft dyers. (Tarek Kakhia, 2009)

In the early 21st century, the market for natural dyes in the fashion industry is experiencing resurgence. Western consumers have become more concerned about the health and environmental impact of synthetic dyes in manufacturing and there is a growing demand for products that use natural dyes. The European Union, for example, has encouraged Indonesian batik cloth producers to switch to natural dyes to improve their export market in Europe. (Williamsburg VA, 2001)

An overwhelming international interest has arisen in natural dyes due to increased awareness of the environmental and health hazards associated with the synthesis, processing and use of synthetic dyes. Today, natural dyes derived from plants have recently gained economic advantage over synthetic dyes because of their non-toxic, non-carcinogenic and biodegradable nature (Bhuyan and Saikia, 2008; Samanta and Agarwal, 2009).

Increasing worldwide awareness of the pollution resulting from the production and use of some synthetic colorants, has led to a significant revival of interest in natural colorants in the last years and is inspiring projects for the sustainable and environmentally friendly development of their production (UNESCO/CCI/SYMP/DOC/7, 2007). In regards to dyeing, synthetic dyes tend to remain quite stable to common oxidation and reduction processes as

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