

**BUSITEMA  
UNIVERSITY**  
*Pursuing Excellence*

**FACULTY OF ENGINEERING  
DEPARTMENT OF AGRICULTURAL MECHANISATION  
AND  
IRRIGATION ENGINEERING**

**FINAL YEAR PROJECT REPORT**

**DESIGN AND CONSTRUCTION OF A MOTORIZED CARROT  
CHOPPING MACHINE FOR THE FOOD SERVICE INDUSTRY**

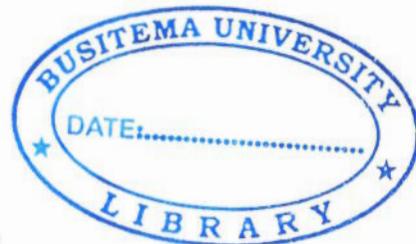
**By**

**KIIZA HENRY**

**(BU/UP/2014/165)**

Email: [henrykiiza3@gmail.com](mailto:henrykiiza3@gmail.com)

Tel: +256 788605671 / +256 705693905



**SUPERVISORS**

**MR. MAKUMBI THOMAS**

**Ms. NABATEREGA RESTY**

A final Year Project Report is submitted to Busitema University in partial fulfillment for the Bachelor's degree in Agricultural Mechanization and Irrigation Engineering

**May 2018**

## **ABSTRACT**

This project report describes the design and construction of a motorized carrot chopper aimed at saving time during chopping and eliminating cases of contamination of the final product.

Chapter one entails the background of the study, a statement of the problem, purpose of the study, the objectives (main and specific objectives) and the scope which clearly highlights the limitations of the study.

Chapter two digs deeper into the historical origins of carrots clearly elaborating their production trends in the world and Uganda in particular. Varieties/types, food values, nutritional benefits and post-harvest operations of carrots are elucidated in this wonderful chapter. The climax of this section incorporates an overview of the existing methods of chopping carrots, and a universal description of the concept of material selection.

Chapter three of this scientific literature involves the principles, methods, techniques and theories that was applied in an attempt to achieve the set objectives of the undertaking.

The machine was designed with an output capacity of 145.8kg/hr and efficiency of 57.3%

**Keywords:** carrot Chopper, Design, construction, motorized operation.

## DECLARATION

I KIIZA HENRY BU-UP-2014-165, hereby declare that this final year project report is the original copy of my personal research carried out in a bid to construct a motorized carrot chopper under sincere supervision. No portions of this report are duplicated unless cited and it has never been submitted in any institution of learning for the award of a bachelor's degree in Agricultural Mechanization and Irrigation Engineering.

Author Name: KIIZA HENRY

Signature.....

Date..... 04/06/2018 .....



## **DEDICATION**

I dedicate this report to my parents Mr. Byakagaba Patrick and Mrs. Kagaba Firidah, sisters especially Mrs.Bintu Jalia Lukumu and brothers for committing time and resources that catapulted me to this greater academic horizon.

Cordial dedication of this report goes to my beloved supervisors Mr. Makumbi Thomas and Ms. Nabaterega Resty for the constructive ideologies and advice that were so monumental during the preparation of this final year report.

Final dedication goes to all my concerned relatives and well-wishers who have been there to illuminate the dark days of my life throughout the academic hustle.

## **ACKNOWLEDGEMENT**

My sincere thanks go to the Almighty God for the wisdom, knowledge, grace, mercy, and protection He has given to me throughout this undertaking.

I sincerely acknowledge the efforts of my supervisors; Mr. Makumbi Thomas and Ms. Nabaterega Resty, not forgetting Dr. Wandera Catherine for the support rendered to me in preparation of my project work of this wonderful project.

With much gratitude, I extend my appreciation to all the departmental lecturers of Agricultural Mechanization and Irrigation Engineering, Busitema University who tirelessly equipped me with knowledge, skills and resilience to sail through the proclaimed 4-year academic hurdles.

In a nutshell, I acknowledge my parents, brothers, sisters, concerned relatives, classmates and friends who willingly offered in a hand that has finally catapulted me to the apex of this auspicious stage of academic horizon.

## TABLE OF CONTENTS

ABSTRACT.....	i
DECLARATION .....	ii
APPROVAL .....	iii
ACKNOWLEDGEMENT .....	v
CHAPTER ONE: INTRODUCTION.....	4
1.0 Introduction.....	4
1.1 Background of the study .....	4
1.2 Problem statement.....	5
1.3.1 Main objective .....	6
1.3.2 Specific objectives .....	6
1.4 Justification.....	6
1.5 Purpose of Study .....	6
1.6 Scope of Study. ....	6
CHAPTER TWO: LITERATURE REVIEW.....	7
2.0 Literature review.....	7
2.1 Carrot Profile .....	7
2.1.1 Carrot production in Uganda .....	7
2.1.2 Carrot varieties.....	7
2.1.3 Food value of Carrots.....	8
2.1.4 Nutritional and health benefits of carrots.....	9
2.2 Post-Harvest Operations on carrots.....	11
2.3 Overview of Existing Carrot Chopping Methods .....	11
2.3.1 Hand chopping using a knife .....	11

2.3.2 Chopping with a carrot grater .....	12
2.3.3 Manually operated carrot chopping machine.....	12
2.3.4 Electrical Carrot chopper .....	13
2.3.5: Motor driven carrot chopping machine .....	13
2.4 Cutting.....	14
2.4.1 Cutting geometric principles.....	14
2.4.1 Mechanics of cutting.....	15
2.5 Material Selection .....	15
<b>CHAPTER THREE: METHODOLOGY .....</b>	<b>17</b>
<b>3.0 Methodology .....</b>	<b>17</b>
3.1 specific objective 1: Design of the Prototype Components.....	17
3.1.1 Design considerations .....	17
3.1.2 Design of the prototype components .....	17
3.1.3 Power requirements of the machine.....	22
3.2 Specific objective 2: Prototype Fabrication and Assembly .....	22
3.2.1 Materials selection .....	22
3.2.2 Construction of the prototype .....	23
3.2.3Fabrication of the chopping chamber .....	24
3.2.4 Assembly and joining process .....	24
3.2.5 Finishing process .....	24
3.2.6 Mode of operation of the machine .....	24
3.3 Specific objective 3: Performance Evaluation.....	25
3.4 specific objective 4: Economic Evaluation of the Prototype.....	26
<b>4.0 CHAPTER FOUR: RESULTS AND DISCUSSION.....</b>	<b>27</b>

4.1 RESULTS AND DISCUSSION.....	27
4.1.1 Design of collecting hopper and inlet hoppers .....	27
4.1.2 Design of the Cutting Blade.....	28
4.1.3 Design of Driven pulley.....	29
4.2 Force requirement of the machine .....	29
4.3 Power delivered by the shaft.....	30
4.4 The shaft design .....	31
4.4.1 Determining the minimum diameter of the Shaft .....	31
4.4.2 Determination of angle of twist of the shaft .....	32
4.4.3 The factor of safety of the designed shaft.....	33
4.5 Belt Selection .....	33
4.5.1 Reasons for choosing the v-belt.....	34
4.6 Design of frame.....	34
4.7 Design of the Cutting blades .....	36
4.9 Performance evaluation of the machine.....	37
4.9.1 Testing of the prototype .....	37
4.10 Theoretical machine efficiency.....	38
4.11 Chopping efficiency.....	38
4.12 Economic evaluation of the prototype.....	40
4.12.1 Master budget for production of the carrot chopper .....	40
4.12 .2 Salvage value .....	41
4.11.3 Depreciation .....	41
4.12.4 Total annual operating cost.....	41
4.12.5 Total revenues .....	41
4.12.6 Comparison between machine method and hand knife method .....	43

<b>5.0 CHAPTER FIVE: CONCLUSION AND RECOMMENDATION.....</b>	<b>44</b>
<b>5.1 Conclusion .....</b>	<b>44</b>
<b>5.2 Recommendations.....</b>	<b>45</b>
<b>APPENDICES .....</b>	<b>A</b>

## **ACRONYMS/ABBREVIATIONS**

MAAIF – Ministry of agriculture, animal industry and fisheries

FAO – food and agriculture organization

FFV – fresh fruits and vegetables

USDA – United states Department of Agriculture

g – grams

URA- Uganda revenue authority

NBV- net book value

## **LIST OF FIGURES**

Figure 2-1:Carrot chopping using hand knife.....	12
Figure 2-2:Carrot chopping using carrot grater .....	12
Figure 2-3:Manually operated carrot chopping machine.....	13
Figure 2-4: An electric carrot chopper.....	13
Figure 3-5:CAD drawing of the assembled prototype .....	25
Figure 4-6: Engineering drawing of hopper with five inlets.....	28
Figure 4-7 Engineering drawing of cutting blades .....	29
Figure 4-8: Engineering drawing of frame .....	35
Figure 4-9: Engineering drawing of chopping chamber.....	37

## **LIST OF TABLES**

Table 2-1:Nutritional content/100g of edible portion of carrot .....	9
Table 2-2: Carrots consumption/month for five western Uganda hotels in Albertine region .....	14
Table 2-3: The Physical properties of selected metals.....	16
Table 3-4: Experiment to obtain angle of repose.....	19
Table 3-5: List of selected materials for various machine parts.....	23
Table 3-6: various fabrication methods for the prototype .....	23
Table 4-7: Modulus of Rigidity of different materials.....	33
Table 4-8: Below to determine output and theoretical capacity of the prototype.....	38
Table 4-9: Various trials to obtain the chopping efficiency .....	39
Table 4-10:Test results for hand chopping .....	39
Table 4-11: Budget values for total costs involved to produce the prototype .....	40
Table 4-12: Declining balance method.....	41
Table 4-13:Determining NPV of the project .....	42

## **CHAPTER ONE: INTRODUCTION**

### **1.0 Introduction**

This chapter discusses the background of carrot in the world and Uganda in particular, the problem statement, the objectives of the project, the reasons as to why the project should be carried on, giving its purpose and finally the scope of the project.

### **1.1 Background of the study**

Carrot (*Daucus carota*) is biennial vegetable whose tap root is edible and is the most important root vegetable plants grown worldwide and the major vegetable umbellifer crop of the family Apiaceae (Umbelliferae) (Simon *et al.*, 2008). Carrot plants comprise of two parts: the storage root and the tender foliage. The root is the most consumed portion of the plant; however, in China and Japan, the tender young foliage is occasionally used in stir-frying or salads (Rubatzky *et al.*, 1999). Appreciable amounts of vitamins such as  $\beta$ -carotene, ascorbic acid, vitamin B, and tocopherol are found in the roots (Hashimoto and Nagayama 2004). Due to the presence of these compounds, carrot is considered as a functional food with potential health benefits for human (Hager and Howard 2006; Nicolle *et al.* 2003).

The roots are usually orange in color, although purple, black, red, white and yellow exist which is extensively grown in the world as a source of several vitamins and minerals. (Okello *et al.*, 2010). Carrot is among the top-ten most economically important vegetable crops in the world, in terms of both areas of production and market value. (Vilela, 2003; Vilela, 2004).

Common Carrot varieties in Uganda include; Nantes, Chantenay, Miniature, Imperator, Danvers. (Zandstra *et al.*, 1986).

The leading carrot growing areas in Uganda include Ntungamo (Rushenya county, Rwahia town), Elgon ranges [Bududa, Kween, Bukwo and Kapchorwa districts], Kumi, Kamuli, Soroti, Kasere and on various irrigation schemes across Uganda such as Mubuku irrigation scheme. (MAAIF,2008). The commonly cultivated variety in Uganda is the orange carrot.

Traditional method of hand chopping of carrots with knives is the only available and affordable way in most hotels, restaurants and functions across Uganda (Kent,2008). This method is laborious, time consuming, and gives low throughput. It involves too much body contact with

## REFERENCES

- ArScot S.a., tanumihardio S.a. 2010. Carrots of many colors provide basic nutrition and bioavailable phytochemicals acting as a functional food. *Comprehensive Reviews in Food Science and Food Safety.*
- Dorant. (1998). a prospective cohort study on allium vegetable consumption.
- persson. (1987). Mechanics of cutting Plant Material.
- Bhandari. (2007). *Design of Machine Elements; Second Edition, ISBN 0-07-061141-6,9780-07-061141-2*, .McGraw-Hill Companies.
- Ayo A.S, Bonabana-Wabbi J, Sserunkuuma .D 2012. Determinants of Fast Food Consumption in Kampala, Uganda. *African Journal of Food Agriculture, Nutrition and Development* 12(5):6567-6581.
- Ubos, 2010. Uganda census of agriculture 2008/2009, Volume IV: Crop Area and Production Report, Available at: [www.ubos.org](http://www.ubos.org).
- Khurmi, R. &. (2005). A textbook of machine design (14th edition). New dellhi: Eurasia Publishing House.
- Key, T. J., Appleby, P. N., Travis, R. C., Albanes, D., Ahlberg, A. J. Barricarte, A., Allen, N. E. (2015, October 7). Carotenoids, retinol, tocopherols, and prostate cancer risk: Pooled of 15 studies [Abstract]. *American Journal of Clinical Nutrition* 102(5), 1142-1157.
- Ogwal, F. (2010). horticulture production and biodiversity in Uganda.
- Srivastava, A. G. (2006). *Hay and Forage Harvesting.*