

#### **FACULTY OF ENGINEERING**

## DEPARTMENT OF CHEMICAL AND PROCESS ENGINEERING FINAL YEAR PROJECT

## DESIGN AND CONSTRUCTION OF A NOVEL ROUND THE CLOCK SOLAR CROP DRYER WITH WATER RECOVERY.

## PART 1: THE SOLAR THERMAL (ST) AND PHOTOVOLTAIC (PV) SUBSYSTEMS BY AKANKWATSA ADELLA

#### BU/UG/2017/115

Email: akankwatsaadella1@gmail.com

#### SUPERVISED BY:

# PROF. DR. ENG. KANYARUSOKE KANT MR KILAMA GEORGE

#### **OTHER TEAM MEMBERS**

**NALUMANSI DOREEN- PART 2** 

AKIMANZI GLORIA – PART

3

KAKOOZA IBRAHIM - PART 4

**SENSUWA ENOCK – PART 5** 

A final year project report is submitted in partial fulfillment for the award of a Bachelor of Science in Agro-processing Engineering

#### **ABSTRACT**

This project is about designing, constructing and testing a round the crop solar crop dryer with water recovery. It involves detailed design of five different subsystems requiring different areas of knowledge, and bringing them together in one integrated solar crop dryer. This particular part of the main project handles the solar (ST) and solar photovoltaic (PV) subsystems. For a dryer capable of drying crop to extract at least 20 liters of water in 24 hours, an ST is designed, constructed and fitted to subsystems by other team members. Sizing is done not only to produce the day time drying energy required but also, to match some of the external dimensions of the drying chamber subsystem, designed by other team member while also satisfying aesthetic design requirements imposed by yet another member. The PV system is designed to run the electrics of the dryer on a 24 hour per day operation basis. Day time design energy requirements are supplied by the solar thermal and the air flow systems. Night time and cloudy hours design energy requirements are supplied solar photovoltaic system and the refrigeration system.

Key words: solar thermal collector, photovoltaic system, round the clock solar crop dryer.

## **DECLARATION.**

I AKANKWATSA ADELLA declare that the work presented here is out of my own research
except where due references are made. It has not been partially or wholly submitted for any
academic award to any institution of higher learning any award whatsoever.
Signature

## APPROVAL.

This is to certify that this research project has been carried out under my supervision and that it is ready for submission to the department.

Supervisor 1 Name: PROF KANYARUSOKE KANT
Signature
Supervisor 2 Name: Mr. KILAMA GEORGE
Signature;

## **DEDICATION.**

This report is dedicated to Mr. Karungi Fred and Mrs Mable Karungi, my siblings and friends who have entirely supported me in this project.

#### ACKNOWLEDGEMENT.

My sincere thanks go to the almighty God for giving me strength, wisdom and protection throughout the preparation of this work.

I extend gratitude and indebtedness to my academic supervisors Prof Kanyarusoke Kant, Mr Kilama George and Mr Gyezaho Ronald for thier kind attitude, guidance, immense help, inspiration and encouragement which helped me throughout this project report. Am proud of the entire staff of the department of Chemical and Processing Engineering, Busitema University for providing all kind of possible assistances throughout this project.

With much gratitude, I would like to thank my sisters and brothers Macklean, Bruce and Dick for always supporting me and with much love, I thank my friend Joshua for the love and care he has showed me, only God can reward you for me.

Finally, I thank my classmates and teammates who have advised me and supported me in all ways.

May the Almighty God reward you all abundantly.

### TABLE OF CONTENTS

Table of Contents  ABSTRACT	
DECLARATION.	
APPROVAL	
DEDICATION.	V
ACKNOWLEDGEMENT.	<b>V</b> i
CHAPTER 1: INTRODUCTION.	1
1.1 Background.	1
1.2 Problem statement.	2
1.3 Justification of the study	2
1.4 Objectives.	3
1.4.1 Main objective.	3
1.4.2 Specific objective.	3
1.5 Significance of the study.	3
1.6 Scope of the study.	3
1.6.1 Conceptual scope.	3
1.6.2 Time sope	3
1.7 Limitation of the study	3
CHAPTER 2: LITERATURE REVIEW	4
2.1 Solar energy.	4
2.1.1 Advantages of solar energy	
2.1.2 Disadvantages.	
2.2 Photovoltaic (PV) systems.	
2.2.1 Operation of PV systems.	
2.3 Solar thermal collectors.	
2.3.1 Flat plate collectors.	
2.3.2 Concentrating Collectors;	
2.4 DDVING	C

2.4.1 Factors that affect the rate of drying.	8
2.4.2 Modes of drying.	9
2.4.3 Drying methods than use the sun as the source of energy.	10
2.4.4 ADVANTAGES OF SOLAR DRYERS	12
CHAPTER THREE: METHODOLOGY.	13
3.1 Specific objective 1: To design the different components of the solar thermal collecto	<b>r.</b> 13
3.1.1Design considerations of solar collector	13
3.1.2 Description of the solar thermal collectors.	13
3.1.3 Operation of solar thermal collectors	13
3.1.4 Selection of materials for solar collectors	13
3.1.5 Amount of solar energy falling on the collector.	14
3.1.8 How to minimize energy losses at the collector.	15
3.1.9 Energy balance of the system.	15
3.1.11 Fabricating and assembling the solar collector.	15
3.2 Specific objective 2: Design and sizing of the photovoltaic system	16
3.2.1 How to size batteries	16
3.2.2 Sizing the solar panel.	17
3.2.3 How to size the charge controller.	18
3.3 Specific objective 3: Checking the actual performance of ST and PV with theoretical	
predictions.	18
3.3.1 Determining the efficiency of solar thermal subsystem.	18
3.3.2 Testing the performance of PV systems.	18
4.0 CHAPTER FOUR: RESULTS AND DISCUSSIONS	19
4.1 Energy received and produced by the thermal collector	19
4.1.1 Fabricating and assembling parts of the solar collector.	20
4.2 Sizing of the solar pv subsystem	22
4.2.1 Sizing of battery	22
4.2.2 Sizing of panels	23
4.2.3 Sizing the charge controller.	23
4.3 Determining the efficiency of solar thermal subsystem.	24

4.4 Testing the performance of PV systems.	25
4.5 FINANCIAL ANALYSIS.	27
4.5.1 Expenditure on the solar PV system	27
4.5.2 Electricity (HEP)	28
CHAPTER 5: CONCLUSION AND RECOMMENDATIONS	29
5.1 Conclusion.	29
5.2 Challenges.	29
5.3 Recommendations.	29
5.4 LESSONS LEARNT.	30
REFERENCES	31
List of tables	
Table 1 showing the requirements and materials that were selected for the solar collector	13
Table 2 showing the processes and tools involved in fabricating a solar collector	15
Table 3 showing the results at the solar collector system	19
Table 4 showing the measured and calculated elements of a solar collector system	24
Table 5 showing the results collected and calculated for the solar photovoltaic system	26
Table 6 showing the expenditure on the solar PV system	27

## List of figures.

Figure 1 showing the different parts of a battery	5
Figure 2 showing energy losses on the solar thermal collector	
Figure 3 showing the parts of the solar collector	22
Figure 4 showing the connections of the solar photovoltaic sub system	24