

FACULTY OF ENGINEERING

DEPARTMENT OF AGRICULTURAL MECHANIZATION AND IRRIGATION ENGINEERING

DESIGN AND FABRICATION OF A MOTORISED CHICKEN DE-FEATHERING MACHINE.

 \mathbf{BY}

OPURONG ISAAC

REG.NO: BU/UP/2017/1800

Email: opisaac1996@gmail.com

Phone numbers: 0780367212 / 0751322598

Project report presented to the department of agricultural mechanization and irrigation engineering in partial fulfillment for the award of a bachelor's degree of science in agricultural mechanization and irrigation engineering

March 2022

OPURONG ISAAC BU/UP/2017/1800 AMI 4 | P a g e

ABSTRACT.

Which is affordable.

Chicken (gallus domesticus) have been reared by diverse cultures across Uganda .Relative the domestic animals including sheep, cattle, and pigs, chicken are currently the most preferred source of animal proteins(Wang et al., 2020). Chicken is popularly consumed among non-vegetarians due to its low fat, calorific content and provides the most important health benefits such as proteins, micronutrients, and high poly-unsaturated fatty acids.

In Africa, the continent's largest poultry meat producers are South Africa, which produces 1.5 million metric tons of chicken meat followed by Egypt with 685,000 metric tons and then Morocco comes third with 560,000 metric tons among others (Clare Narrod, 2017).

There are numbers of activities involved in the production of poultry meat among which is defeathering. De-feathering process involves removing feathers from the slaughtered chicken after it has been soaked in hot water of a given temperature. The manual process of defeathering in Uganda results in low production rate, high time consumption, skin damage, tedious and may cause skin rashes. Various machines have been designed and fabricated but unfortunately some farmers in rural areas are not using them due to different associated constraints like initial cost, lack of electricity, skin damage, time consumption among others.

The design and fabrication of a motorized chicken defeathering machine with cleaning was designed, fabricated and its performance evaluated to help eradicate the problems by reducing on time, produce a hygienic, attractive and saleable chicken of consistent appearances and quality of standards hence increasing output and eventually income increase in the medium and large-scale farmers. The machine consists of power source seat, V-belt, driven pulley, shaft, bevel gears, main shaft, rotating plate with protruding finger pluckers attached and static outer drum with protruding static finger (de-feathering chamber), Bearings, Main Frame, Outlet Chute and the main frame. It was fabricated with sheets and angle iron on basis of impact forces.

Average Defeathering efficiency of 83% for local chicken and 90.15% for exotic chicken, machine capacity of 480 chicken per hour with no damages and a feed rate of **2chicken/15 sec**The production cost of the machine was 2,973,100 Ugshs, with a payback period of 0.08years

Key words: Chicken, Motorised, Defeathering, Belt, Bevel gear, and hygienic.

APPROVAL

This final year project report was submitted to the Department of Agricultural Mechanization
and Irrigation Engineering for examination with approval from:
MR. ODONG SAMUEL ATOCHON
SIGNATURE:
DATE:

DECLARATION

1 OPURONG ISAAC declare to the best of my knowledge that work presented in this projec
proposal report is mine and has never been presented to any University or Institution of highe
learning for any academic award.
SIGNATURE:
DATE

TABLE OF CONTENTS

ABSTRACT	i
APPROVAL	ii
DECLARATION	iii
LIST OF FIGURES	viii
LIST OF TABLES OF CONTENTS	viii
1.0 CHAPTER ONE: INTRODUCTION	1
1.1 BACKGROUND	1
1.2 PROBLEM STATEMENT.	3
1.3 JUSTIFICATION	3
1.4 OBJECTIVE OF THE PROJECT	3
1.4.1 Main objective	3
1.4.2 Specific objectives	3
1.5 Research question.	4
1.6 SIGNIFICANCE OF THE STUDY	4
1.7 SCOPE OF THE STUDY	4
2.0 CHAPTER TWO: LITERATURE REVIEW	5
2.1 CHICKEN	5
2.2 VARIETIES OF CHICKEN.	5
2.3 NUTRITIONAL VALUES IN CHICKEN	6
2.4 CHICKEN DE-FEATHERING	6
2.6 VARIOUS CARCASS SCALDING TEMPERATURES	6
2.7 Existing chicken de-feathering machines and techniques.	7
2.7.1 Dry plucking machine and plucking head	7
2.7.2 Drum plucker machine	8
2.7.3 Large scale automatic de-feathering machine (processing plant)	10
2.7.4 Manually hand operated De-Feathering Machine	11
2.7.5 Manually Pedaled chicken de-feathering machine	12
2.7.6 Local De-feathering method (use of hands)	13
3.0 CHAPTER 3:METHODOLOGY	14
3.1 DESCRIPTION OF THE MOTORISED CHICKEN DEFEATHERING MACHINE	14
3.2 THE MOTORISED DEFEATHRING MACHINE DIAGRAM	15

3.3 WORKING PRINCIPLE OF THE MOTORISED CHICKEN DE-FEATHERING MACHINE	15
3.4 OPERATION OF THE MOTORISED CHICKEN DE-FEATHERING MACHINE	15
3.5 CRITERIA FOR MATERIAL SELECTION.	16
3.6 DESIGN CONSIDERATIONS	17
3.7 SPECIFIC OBJECTIVE ONE	18
3.7.0 Design the various components of the machine.	18
3.7.1 Cross section (volume) of chicken	18
3.7.2 Diameter of the rotating plate	19
3.7.3 Area of the rotating Plate	19
3.7.4 Number of pluckers on the rotating plate.	20
3.7.5 Volume of the plucking chamber	20
3.7.6 Plucking Chamber capacity (Pc)	20
3.7.7 Feather retention force (FRF)	20
3.7.8 Centrifugal force	22
3.7.9 Coefficient of friction	22
3.7.10 Shear stress developed in the drum	22
3.7.11 Determining the factor of safety of the shaft.	23
3.7.12 The driving mechanism	23
3.7.12 The gear drive mechanism	23
3.7.13 The shaft designs	23
3.7.14 Center distance between the pulleys	25
3.7.15 Length of the belt	25
3.7.16 Speed of the belt.	25
3.7.17 Angular velocity of the rotating plate. $\boldsymbol{\omega}$	25
3.7.18 Power used to rotate the plate, Pr	26
3.7.19 Angle of wrap.	26
3.7.20 Tension in the belt	26
3.7.21 Power transmitted by the belt.	26
3.7.22 For open belt drives.	26
3.7.23 Angle of wrap of the bigger pulley	26
3.7.24 The pulley system	27

3.7.25 Diameter of driver and driven pulley.	28
3.7.26 Force required for removal of feathers.	28
3.7.27 Power required to defeather the chicken (power transmitted by the shaft)	28
3.7.28 Torque transmitted by the shaft.	28
3.7.29 Power Requirement of the Machine	29
3.7.30 Bearing selection	29
3.7.31 Designing the supporting frame.	29
3.7.32 Finger pluckers	30
3.7.33 Design of the Key	30
3.8 SPECIFIC OBJECTIVE TWO	31
3.8.0 Fabricate, assemble and test the performance of the prototype	31
3.8.1 Tools and equipment	31
3.8.2 Test the performance of the prototype.	32
3.8.3 The operating factors	32
3.8.3 Performance parameters	32
3.8.4 Determination of de-feathering efficiency.	33
3.9 SPECIFIC OBJECTIVE THREE	33
3.9.0 Carry out the cost benefit analysis of the prototype.	33
3.9.1 Net Present Value (NPV)	33
3.9.2 Benefit-cost ratio.	34
3.9.3 Profitability index	34
3.9.4 Simple pay back	35
3.9 Results	35
4.0 CHAPTER FOUR: RESULTS AND DISCUSSIONS	36
4.1 DESIGN CALCULATION OF THE COMPONENTS	36
4.1.1 Characteristics of chicken parts.	36
4.1.2 Cross section volume of chicken.	36
4.1.3 Diameter of the rotating plate	37
4.1.3 Area of the rotating plate.	38
4.1.4 Number of pluckers on the rotating plate.	38
4.1.5 Volume of the plucking chamber	38
4.1.6 Plucking Chamber capacity (Pc)	39

4.1.7 Feather retention force (FRF)	39
4.1.8 Centrifugal force.	41
4.1.9 Coefficient of friction	41
4.1.10 The shaft designs.	42
4.1.11 Diameter of driven pulley	51
4.1.12 Length of the belt	52
4.1.14 Shear stress developed in the drum	52
4.1.15 Force required for removal of feathers.	52
4.1.16 Power required to defeather the chicken.	52
4.1.17 Total power required by the machine.	53
4.1.18 Designing the supporting frame.	53
4.2 FABRICATION AND ASSEMBLY OF MACHINE COMPONENTS	55
4.3 PERFORMANCE EVALUATION OF THE MACHINE	57
4.3.1 Throughput capacity of the machine.	59
4.3.2 To carry out the cost benefit analysis of the prototype	59
4.3.3 The calculation of NPV value of the machine	63
4.3.4 Determination of payback period.	64
4.3.5 Benefit- cost ratio	64
4.3.6 Profitability index	64
5.0 CHAPTER FIVE: CONCLUSION AND RECOMMENDATION	65
5.1 CONCLUSION.	65
5.2 RECOMMENDATIONS.	65
5.3 REFRENCES.	66
60 APPENDIX	60