

# **FACULTY OF ENGINEERING**

### DEPARTMENT OF AGROPROCESSING ENGINEERING

## DESIGN AND CONSTRUCTION OF A COCOA POD HUSK SLICHING MACHINE FOR ANIMAL FEEDS

BY

CYIMPAYE WINFRED

BU/UG/2011/232

Email: cyimpayewinfred2@gmail.com

CONTACTS: +256777237173/+256702340608

MAIN SUPERVISOR:

Mr. KILAMA GEORGE

CO - SUPERVISOR: Mr. MUYINGO EMMANUEL

A PROJECT PROPOSAL SUBMITTED IN PARTIAL FULFILLMENT OF THE REQUIREMENT FOR THE AWARD OF A BACHELOR'S DEGREE IN AGROPROCESSING ENGINEERING

**MAY 2015** 

#### EXECUTIVE SUMMARY

Cocoa-pod husk is a by-product of the cocoa processing industry and despite the involvement of many farmers in the cocoa growing areas in Uganda; many have not utilized fully its by-product into useful products such as ingredient for animal feeds and others. Slicing using knives is time consuming, labor intensive and gives less output.

There is a problem of feed scarcity due to competition of the available animal feeds between animals and because of seasonal changes especially during the dry season, there is always less feeds. The size of the cocoa pod husk is big thus cannot be taken in by animals with ease. This calls for a way of minimizing all these constraining issues to the full utilization of cocoa pod husks.

The purpose of this study is to design and construct a cocoa pod-husk slicing machine local farmers, which increased the output of animal feeds compared to the quantity obtained while using knives. This will be by designing and constructing the various components and testing the performance of the slicing machine. The proposed machine was constructed mainly by carpentry and welding.

The methods used include designing different components of the machine, which include the handle, slicing platform, cutting blades, spout, blade attachments and a flame.

The results include comparison between slicing using a knife and a constructed machine. The output using a machine gradually increased with reduced waste.

In conclusion, the project was found to be viable by carrying out an economic analysis and it was efficient. A continuous mechanism for slicing should be provided to to increase output a mechanism that conveys the husks to the slicing unit.

### **DECLARATION**

I CYIMPAYE WINFRED declare to the best of my knowledge that this project proposal is as a result of my research and effort and it has never been presented or submitted to any institution or university for any academic award.

DATE 22 /05 /2015

SIGNATURE ....

BUSITEMA UNIVERSITY LIBRARY
CLASS No.:

### **APPROVAL**

This proposal has been submitted for examination with approval from the following supervisors:

SIGNATURE DATE 36 2015
Mr. MUYINGO EMMANUEL
SIGNATURE
DATE

Mr. KILAMA GEORGE

### **ACKNOWLEDGEMENT**

First, I thank God who has enabled me to do this proposal without any single limitation encountered.

Secondly, I thank my parents, brothers and sisters.

Lastly I extend my sincere gratitude to Mr. KILAMA GEORGE and Mr. MUYINGO EMMANUEL, my supervisors for supervising me, for giving me enough advice and encouragement and reading through my report. God bless you so much.

### LIST OF ACRONYMS

ESCO- Energy Services Company

CPH- Cocoa Pod Husk

# LIST OF TABLES

Table 2.1: showing Chemical compositions of cocoa pod husk	
Table 2.2: cocoa exports in Uganda	
Table 3.1: showing suitable materials for different machine components	
Table 4.1: showing the materials used for different machine components	
Table itt brott mp are material god til arretar interimit scubbinger and annual material	

# LIST OF FIGURES

Figure 2.1: Shows the transverse section of a cocoa pod	4
Figure 2.2: cocoa products and by- products	6
Figure 2.3: Slicing using knives	
Figure 4.1: shows the comparision between output in a given time	
Figure 4.2: shows the comparison in losses	
1 iguic 4.2, sitows tric comportant in losses	

# **Table of Contents**

EXECU	TIVE SUMMARYi
APPROV	/ALiii
ACKNO	WLEDGEMENTiv
LIST OF	ACRONYMSv
LIST OF	TABLESvi
	FIGURESvii
CHAPT	ER ONE: INTRODUCTION1
1.0	INTRODUCTION
1.1	BACKGROUND OF THE STUDY
1.2	PROBLEM STATEMENT
1.3	PURPOSE OF THE STUDY
1.4	OBJECTIVES OF THE STUDY
1.4.1	Main objective
1.4.2	Specific objectives
1.5	JUSTIFICATION
1.6	SCOPE AND LIMITATIONS OF THE STUDY
CHAPT	ER TWO: LITERATURE REVIEW4
2.0 LITE	RATURE REVIEW4
2.1	About cocoa pod husk
2.2	CHARACTERISTICS OF COCOA POD HUSKS4
2.3	Cocoa pod husks and their uses5
2.4	Slicing
2.5	Production of animal feed from cocoa pod husks6
2.6	COCOA EXPORTS IN UGANDA
2.7	Cocoa processing technologies
СНАРТ	ER THREE: METHODOLOGY9
3.0	METHODOLOGY9
3.1	Description of the slicing machine and its mechanism9
3.1.1	Prototype of the slicing machine9
3.1.2	Machine Description
3.1.3	Mode of Operation of the Design
3,2	Design Parameters and Considerations10
3.3	DESIGN OF DIFFERENT COMPONENTS OF THE MACHINE

	3.3.1	Determination of the force required to break the pod	11
	3.4	Selection of materials	21
	3.5	Construction	22
	3.6	Testing the prototype	23
	3.6.1	Machine Capacity	23
	3.6.2	Machine efficiency	24
	3.6.3	Cost benefit analysis	24
	CHAI	PTER FOUR: RESULTS AND DISCUSSIONS	25
	4.0	RESULTS AND DISCUSSIONS	25
	4.1	Materials used	25
	4.2	Results	25
	4.3	Testing of the machine	27
	4.4	Discussion of results	28
	4.5	Economic evaluation of the slicing machine	29
	CHAJ	PTER FIVE: CONCLUSION AND RECOMMENDATION	31
	5.0	CONCLUSION AND RECOMMENDATION	31
	5.1	CONCLUSION	31
	5.2	RECOMMENDATION	31
R	EFERE	NCES	32
Á	PPEND	DICES	34
	Appen	dix A: Fabrication photos	34
	Appen	dix B: Engineering drawings	35
	Annen	div.C. Dudrot:	27

### **CHAPTER ONE: INTRODUCTION**

#### 1.0 INTRODUCTION

This chapter briefly gives the general information relevant to the research topic while clearly showing the problem of interest for the intended research. It also shows how the study will help reduce the challenges encountered in the study through the fulfillment of a number of objectives and activities listed there in.

#### 1.1 BACKGROUND OF THE STUDY

Cocoa-pod husk is a by-product of the cocoa processing industry, it forms about 80% by weight of the cocoa pod, and it is essentially a waste product except for the small amount being used in the manufacture of local soap and feeding of livestock. It is estimated that 0.8 to 1.0 million tons of cocoa pod husk is generated annually in cocoa farms in Nigeria.

Cocoa pod husk which contains protein, energy and fiber has gained considerable interest as a livestock ingredient in Nigeria owing to availability and lack of large-scale commercial application. Meat is expensive because of high cereal prices and cereal scarcity and therefore becomes imperative to find local agricultural residues and byproducts that are commonly available, unsuitable for human consumption, cheap and can provide commercial diet for livestock without negatively affecting their health and productivity (Eghosa, 2010). The amounts of protein and fiber in the pod bear a close resemblance to those for grass hay, and this suggests that this by-product can be used in feeding ruminant animals. Experiments were carried out in Costa Rica in which artificially dried cocoa pod husks, converted into a meal, were used as a concentrate for dairy cows. The meal comprised 50% of the ration. Comparisons were made between pod meal on the one hand and cassava meal and corn on the other; milk production, when dairy cows were fed on pod husks have a very much lower content of theo- bromine than cocoa shell, and are therefore less dangerous as a feedstuff. (OWUSU, 1972).

The practice of feeding animals on crop or food wastes was found to be a very important strategy for coping with feed scarcity, particularly among pig and dairy cattle farmers.

Cocoa pod husks are used in the production of animal feeds, source of energy as biomass and are used to remove colour from waste water (Adejobi, 2014).

#### REFERENCES

- Adejobi, K. B. (2014). Comparative effects of NPK fertilizer, cowpea pod husk and some tree crops wastes on soil, leaf chemical properties and growth performance of cocoa. African Journal of Plant Science, Cocoa Research Institute of Nigeria, P. M. B. 5244 Ibadan, Nigeria, 103-104.
- Adomako, D. D. (october 2006). Project on pilot plants to process cocoa by-products. Ghana: EX/131/7/Add.1.
- Alex, M. (2014, June 16 Monday). Bundibugyo district gets nutrition. Kampala, Uganda: Redpaper.
- Ajit, K. (2006). Engineering principles of agricultural machines.
- Bhandari V.B., (2007), Design of Machine Elements, Second Edition, ISBN 0-07-061141-6,978-0-07-061141-2, Published by McGraw-Hill Companies.
- DELMAS. (january 2012). The African commodity report. Department., Delmas Marketing.
- Eghosa, U. (2010). Utilization of cocoa pod husk (cph) as substitute for maize in layers mash and perception of poultry farmers in nigeria. international journal of science and nature Cocoa Research Institute of Nigeria P.M.B 5244, Ibadan. Nigeria, VOL. 1(2) ISSN: 2229 6441, 272 275.
- Gbabo, A. (2013). Design, fabrication and testing of a millet thresher. Net Journal of Agricultural Science, 102-104.
- Katongole, C. B. (2002). Strategies for coping with feed scarcity among urban and peri-urban livestock farmers in Kampala, Uganda. Journal of Agriculture and Rural Development in the Tropics and Subtropics, 165-166.
- Krishna, C. (2014). A reaserch on cocoa pod husk activated carbon for textile industrial wastewater colour removal. International Journal of Research in Engineering and Technology eISSN: 2319-1163 | pISSN: 2321-7308, 734-735.
- MINISTRY OF AGRICULTURE, A. I. (2011). STATISTICAL ABSTRACT.

- Odesola, O. a. (2010). Development of Local Technology for a Small-Scale Biochar Production Processes from Agricultural Wastes. Journal of Emerging Trends in Engineering and Applied Sciences © Scholarlink Research Institute Journals, 2010 (ISSN: 2141-7016), 205-206.
- OWUSU. (1972). The future of cocoa and its by-products in the feeding of livestock. Achimota, Ghana: Animal Research Institute.