

FACULTY OF ENGINEERING

DEPARTMENT OF CHEMICAL AND PROCESSING ENGINEERING

DESIGN AND CONSTRUCTION OF SOLAR- ELECTRICITY HYBRID ENERGY SYSTEM FOR A WATER BOILER

BY

OBONGE JIMMY REG NO: BU/UG/2013/81

EMAIL: jimmyobonge@gmail.com PHONE NO: 0706784340/0785370268/0771498800

SUPERVISORS

1. Dr. CATHERINE WANDERA

2. Ms. JACQUELINE ABOO

A report presented in partial fulfilment of the requirements for the award of the Bachelor of Science in Agro-Processing Engineering of Busitema University.

MAY, 2017

ABSTRACT

Water boiling is the second largest energy user at domestic level and hotels accounting for about 26% of the total energy costs. The study on electricity consumption at hotel Africana, one of the typical large hotel in Uganda revealed that about 27% of the total energy are consumed by water heaters.

The purpose of this project was to design and construct a solar-electricity hybrid energy system for powering a continuous flow water boiler for households and restaurants. This would reduce the cost spent on the grid electricity in boiling water by first preheating the water using the free solar energy and providing a clean energy for water boiling so as to reduce emissions of greenhouse gases and particulate matter into the environment.

In order to achieve the above purpose, data on solar energy and solar energy technologies for heating water were collected, the use of electrical energy for water boiling was also analysed, different construction techniques such as welding, grinding, cutting and so on were adopted, and the system's performance tested for a period of five days at a volume flow rate of 31.25*litres/ hour*.

The objectives of the study were achieved with the efficiency of the solar and electricity energy systems being 34.1% and 70% respectively. The economic evaluation showed that the system has a cheaper operation cost (12,023,600Ushs. Over a period of 5 years) as compared to the electrical water heaters (22,071,000 Ushs. over a period of 5 years) hence, an ideal power solution for businesses that uses a lot of energy for water boiling such as restaurants and households.

The implementation of the system would therefore reduce the consumption of electric energy from the grid and reduce environmental pollution.

Ī

ACKNOWLEDGEMENT

; ... With great honour and love, I'm highly indebted to the head of department Agro processing Engineering and all my lecturers for professional guidance and mentorship they have given me.

Great thanks goes to my supervisors Ms. Abbo Jacqueline and Dr. Wandera Catherine for their tireless efforts rendered to me during the preparation of this piece of work, may the good Lord bless u so much.

Lastly, I would like to thank my friend Twambaze Emmanuel for all kinds of help, may God bless u abundantly.

DEDICATION

,

۲

c

1

÷

I dedicate this report to all my family members for the love and efforts they rendered to me. They nurtured me in the best way so that I become the person I am today. So may the almighty God bless and reward them abundantly. **AMEN**.

DECLARATION

I **OBONGE JIMMY**, declare that the work in this report is my own except where indicated with reference within the text and that it has never been submitted before to any university or institution of higher learning for the award of Degree in Agro Processing Engineering, APE. I therefore take full responsibility over it.

Student's	signature: .	H	imm	The second	
			2017		

BUSITEMA UNIVERSITY LIBRARY
CLASS No.:
ACCESS NO.:

APPROVAL

This final year project report has been submitted for examination with approval from the following supervisors:

Dr. Catherine Was	ndera	
Signature	Accorden	Ø
Date	156	2017

Ms Jacqueline Abbo

1

-

Signature.....

Date.....

Table of Contents
ABSTRACT
ACKNOWLEDGEMENTii
DEDICATION
DECLARATIONiv
APPROVAL
LIST OF FIGURES
LIST OF TABLES
LIST OF ACRONYMS
CHAPTER ONE: INTRODUCTION
1.1 Background
1.2 Problem statement
1.3 Objectives of the study
1.3.1 Main objective
1.3.2 Specific objectives
1.4 Purpose of the study
1.5 Justification
1.6 Scope and limitations of the study
CHAPTER TWO: LITERATURE REVIEW
2.1 solar energy
2.1.1 Conversion of light energy into heat energy
2.1.2 Sun's position
2.1.3 Solar Radiation absorption
2.1.4 Design analysis of various solar collectors
2.1.5 Basics of convex lens
2.1 .6 Tracking Systems
2.2 Review of existing solar water heating systems
2.2.1 Passive systems
Solar water heaters based on thermo syphon principle have the following benefits
2.2.2 Active systems
2.3 Design analysis of electrical energy system
2.3.1 Electrical power
2.3.2 Electrical energy
2.3.3 Efficiency of electrical system

Ŷ4

2.3.4 R	eview of existing electrical water heaters.	
2.3.5 C	onversion of electric energy to heat energy in electrical water heaters	
2.3.6 E	ectrical energy regulators	
2.3.7 Se	lection of heating clement.	
2.4 Why u	se two sources of energy.	21
2.5 Fabric	ation processes applicable to the Hybrid energy system.	
2.5.1	Requirements for Cutting of Sheet Metal	21
2.5.2	Requirements for Welding of Sheet Metal.	
2.5.3	Requirements for Machining of Components.	
2.5.4	Requirements for Casting of Components	23
2.6 Econo	mic evaluation of the project	
CHAPTER	THREE: METHODOLOGY	
3.1 Materi	al selections	25
3.2 Design	of the solar and electricity energy system for the boiler	
3.2.1 T	ne system description and working principles	25
3.2.2 D	esign Parameters and Considerations.	
3.2.3 D	esign of different components of the energy system	
3.3 constru	ction of the designed energy system	
3.3.1 P	oduction of drawings of the different components of the energy system	
3.3.2 F	brication of the different components of the energy system.	
3.3.3 A	ssembly and installation of the different components of the energy system.	
3.4 Testin	g the performance of the energy system on the boiler prototype.	
3.5 Evalua	ting the economic viability of the proposed system	
CHAPTER	FOUR: RESULTS AND DISCUSSION.	
4.1 Specif	ic objective I: Design of the energy system.	
4.1.1	Design of solar energy system.	
4.1.2 D	esign of the electrical system	
4.2 specifi	c objective II: Construction of the designed energy system.	42
4.2.1 Fa	brication of the different component of the solar- electricity hybrid energy	y system
-	ic objective III: Testing the performance of the energy system on the boiler pro	••
	ecific objective III: Evaluating the economic viability of the Energy system	
	aterial costing:	
1110		
	ption A: solar- electricity hybrid energy system.	
4.4.3 O	ption A: solar- electricity hybrid energy system. ption B: Electric water heater	

vii

REFERENCES	
5.3. Conclusion	
5.2. Recommendations	
5.1. Challenges	

LIST OF FIGURES

Figure 2-0-1. Sun angle	
Figure 2-0-2: main components of flat plate collector.	
Figure 2-0-3; convex lens.	
Figure 2-0-4; solar water heaters	
Figure 2-0-5; active close loop solar water heater	
Figure 2-0-6; electric water heater.	
Figure 2-0-7; simmerstat.	
Figure 2-0-8; electrical wiring of energy regulators.	
Figure 4-0-1; electric circuit diagram.	
Figure 4-0-2; solar system temperature variations.	
Figure 4-0-3; electrical energy system temperature variations.	
Figure 4-4; solar- electricity hybrid energy system's temperature variations.	

LIST OF TABLES

۶.

Table 2-0-1; absorbance of different materials.	6
Table 2-0-2; Concentration ratio for various solar thermal collectors	
Table 2-0-3; technical specifications of energy regulators.	. 19
Table 4-0-1; material selections.	
Table 4-0-2; temperature variations.	
Table 4-0-3; average temperature variations.	
Table 4-0-4; material costing.	
Table 4-0-5; economic analysis for solar- electricity hybrid energy system.	
Table 4-6; economic analysis for electrical water heaters	

: .

LIST OF ACRONYMS

κ,

e'i

REPU- Renewable energy policy for Uganda

CHS - Convention Heat Storage

CO2 - Carbon dioxide

HCF - Heat Circulation Fluid

HEP - Hydroelectric power

ICS - Integrated Collector System

IDP -- Internally displaced people

Kgs - Kilograms

LDP - Low density polyethene

SWH - Solar Water Heater

NPV- Net present value

UBOS- Uganda bureau of standards

MW- mega watts

CSP- Concentrating solar power

FPC- Flat plate collector

CHAPTER ONE: INTRODUCTION

This chapter presents the general information about the research project giving its background, problem statement, purpose of the study, its justification, objectives, and study scope.

1.1 Background

Energy utilisation at domestic levels, restaurants and hotels are majorly for air conditioning, lighting and production of hot water (**Investni.com**). Typical energy types being utilised are grid electricity, natural gas, liquid petroleum gas, oil, diesel, petrol and biomass. Hot water is utilised for various purposes at domestics and commercial levels and this include preparing food, washing dishes, washing clothes, bathing/showering and many others.

Water heating is the second largest energy user at domestic level and hotels accounting for about 26% of the total energy costs, therefore for families with electric water heaters, the monthly energy consumption is usually between 300 and 500 kWh per month (Burzynski et.al, 2010). The electricity consumption by water heaters at hotel Africana, one of the typical large hotels in Uganda constitutes about 27% of the total energy consumed by all the loads in the hotel (Mugisha et. al, 2003).

It is known that Uganda has only 827.5 MW of installed electric power capacity (UBOS, 2014), this power is insufficient and therefore other energy-saving schemes have to be considered. Among the energy saving schemes being implemented in the commercial sector to avoid or reduce load shedding and to reduce the use of costly generators is the use of Solar Water Heaters given the fact that the mean solar radiation is 5.1kwh/m² which is favourable for solar water heating (**REPU**, 2007). Flat plate solar water heater have been used for water heating . However, the major drawbacks of these solar water heaters is that the Collector requires more space and involves the limitation of dilution of solar energy (**Ogle et. Al, 2013**). Thus, in this research, a solar- electricity hybrid energy system was studied as an eventual energy option for water boiling with the aim of reducing the cost spent on the grid electricity and providing a clean energy for water heating so as to reduce emissions of gases and particulate matter into the environment.

1

REFERENCES

Anjane Krothapalli, (2009); solar energy; an introduction. Brendan McNamara (July 2012). *Challenges for hybrid renewable energy systems*.

Claudia Van noni, Riccardo Battisti and Serena Drigo (2015). Potential for Solar Heat in Industrial Processes.

D. Sarmal, R. Gogoi, B. Nath, S. Konwar, C.L. Meitei (2015). Design, Fabrication and the Experimental Performance Evaluation of Flat Plate Solar Water

Da Silva, DUE (2004), Use of Solar Water heaters in Industrial Processes to Reduce Furnace Consumption.

David A. Bainbridge. The Integral Passive Solar Water Heater Book. The Passive Solar Institute.

Deepak. P., (2015). Fabrication & Performance Analysis of Solar Water Heater Using Porous. Medium & Agitator.

E. Entchev, L. Yang, M. Ghorab, E.J. Lee (2014). Performance analysis of a hybrid renewable micro generation system in load sharing applications.

George m. Kaplan, (1985). Understanding solar concentrators.

Insulation and refractories- British energy efficiency office.

Izael Pereira Da Silva, Patrick Mugisha (2003). Prospects of the use of solar water Heaters in demand side management in Uganda.

Jason H. Karp and Joseph E. Ford (2009). Planar micro-optic solar concentration using multiple imaging lenses into a common slab waveguide.

Jersey S. Allen (2014). Principles of Energy Conversion.

John A. Duffic (1980); Solar Engineering of Thermal Processes

John A. Duffie and William M. Beckman (2013); Solar Engineering of Thermal Processes.

John Bird (2003). Electrical Circuit Theory and Technology Revised second.

John P. Archibald. Solar Heating Policy, Technology, and Construction for Successful Project:

Keith Gibbs (2013), school physics, conversion of electrical energy to heat energy.

M.F. Spohs, T.E. Shoup, L.E.Hornberger. Design of machine elements, 8th Edition

Ms. A. Sumathi, Mr.R. Krishna Kumar (2011). Electrical machines and appliances theory, first edition.

Mugisha, P., Lugujjo, E. (2003). Liberalisation of the Power Sector and its Implications on the Rural Electrification Programmes in Uganda.

Nosa Andrew Ogie, Ikponmwosa Oghogho, and Julius, Jesumirewhe (2013). Design and Construction of a Solar Water Heater Based on the Thermosyphons Principle.

Peena traders, (2009); energy regulators and simmerstat manufacturers.

Reidel. Solar energy, fundamentals and applications:

REN21 - Renewable Energy and Policy Network for the 21st Century". Ren21.net. http

Solar systems and Applications.

Solar Water Heaters: http://www.energysavers.gov/your_home/ at 1:30pm 22th October, 2016.

Ssennoga Twaha Makbul A.M. Ramli Patrick M. Murphy, Muhammad U. Mukhtiar (2016). Renewable based distributed generation in Uganda: Resource potential and status of exploitation.

Statistical Abstract, Uganda Bureau of Statistics, 2014.

Swati Negi1 and Lini Mathew (2014) - Hybrid Renewable Energy System.

Textile SME Cluster, Sholapur, Maharashtra (India). Detailed Project Report on Solar Water Heating System (1000 LPD)

Todd France (2008). Solar Water Heating Systems Centre for Energy Research.

Werner Weiss. Design of Solar Thermal Systems - Calculation Method.

World energy resources, 2013 survey.

www.energystar.gov/restaurants (15th November, 2016 at 21